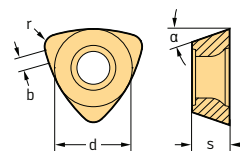


## Trigones positives

### Tiger-tec®



#### Plaquettes amovibles

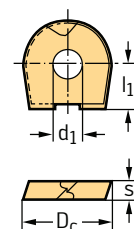
|                                                                                   | Désignation | Classe de tolérance | Nombre d'arêtes de coupe | d mm | s mm | α   | r mm | b mm | P                                                                                 |                                                                                   |                                                                                   | M                                                                                 |                                                                                   | K     |       |                                                                                   | N                                                                                 |        | S                                                                                 |                                                                                   | H                                                                                 |       |       |
|-----------------------------------------------------------------------------------|-------------|---------------------|--------------------------|------|------|-----|------|------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------|-------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|--------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-------|-------|
|                                                                                   |             |                     |                          |      |      |     |      |      | WKP25S                                                                            | HC                                                                                |                                                                                   | WSM35                                                                             | WSP45                                                                             | WAK15 | HC    |                                                                                   | WKP25S                                                                            | WKP35S | WXN15                                                                             | WK10                                                                              | WSM35                                                                             | WSP45 | WHH15 |
|                                                                                   |             |                     |                          |      |      |     |      |      |                                                                                   | WKP35S                                                                            | WSP45                                                                             |                                                                                   |                                                                                   |       | WKK25 | WKP25S                                                                            |                                                                                   |        |                                                                                   |                                                                                   |                                                                                   |       |       |
|  | P26379-R10  | M                   | 3                        | 6,75 | 3,18 | 14° | 0,8  | 0,9  |  |  |  |  |  |       |       |                                                                                   |  |        |                                                                                   |  |  |       |       |
|                                                                                   | P26379-R14  | M                   | 3                        | 9,52 | 3,97 | 14° | 1,2  | 1    |  |  |  |  |  |       |       |                                                                                   |  |        |                                                                                   |  |  |       |       |
|                                                                                   | P26379-R25  | M                   | 3                        | 13   | 5,6  | 14° | 2    | 1,1  |  |  |  |  |                                                                                   |       |       |  |                                                                                   |        |  |  |                                                                                   |       |       |
|                                                                                   |             |                     |                          |      |      |     |      |      |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |       |       |                                                                                   |                                                                                   |        |                                                                                   |                                                                                   |                                                                                   |       |       |

HC = carbure revêtu

HW = carbure non revêtu

## Plaquettes amovibles

### Tiger-tec®



#### Plaquettes amovibles

|                                                                                     | Désignation | Classe de tolérance | Nombre d'arêtes de coupe | D <sub>c</sub><br>mm | s<br>mm | l <sub>1</sub><br>mm | d <sub>1</sub><br>mm | P     |       |       | M     |       | K     |       |       | N     |       | S    |       | H     |
|-------------------------------------------------------------------------------------|-------------|---------------------|--------------------------|----------------------|---------|----------------------|----------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|------|-------|-------|
|                                                                                     |             |                     |                          |                      |         |                      |                      | HC    |       |       | HC    |       | HC    |       |       | HC HW |       | HC   |       | HC    |
|                                                                                     |             |                     |                          |                      |         |                      |                      | WKP25 | WKP35 | WSP46 | WSM36 | WSP46 | WAK15 | WKK25 | WKP25 | WKP35 | WXN15 | WK10 | WSM36 | WSP46 |
|  | P3201-D08   | H                   | 2                        | 8                    | 2       | 4                    | 3                    | 🚫     | 🚫     |       |       |       |       | 🚫     | 🚫     |       |       |      |       | 🚫     |
|                                                                                     | P3201-D10   | H                   | 2                        | 10                   | 2,5     | 5                    | 4                    | 🚫     | 🚫     |       |       |       |       | 🚫     | 🚫     |       |       |      |       | 🚫     |
|                                                                                     | P3201-D12   | H                   | 2                        | 12                   | 2,5     | 6                    | 5                    | 🚫     | 🚫     |       |       |       |       | 🚫     | 🚫     |       |       |      |       | 🚫     |
|                                                                                     | P3201-D16   | H                   | 2                        | 16                   | 3       | 6                    | 5                    | 🚫     | 🚫     |       |       |       |       | 🚫     | 🚫     |       |       |      |       | 🚫     |
|                                                                                     | P3201-D20   | H                   | 2                        | 20                   | 3       | 6                    | 5                    | 🚫     | 🚫     |       |       |       |       | 🚫     | 🚫     |       |       |      |       | 🚫     |
|                                                                                     | P3201-D25   | H                   | 2                        | 25                   | 4       | 9                    | 6                    | 🚫     | 🚫     |       |       |       |       | 🚫     | 🚫     |       |       |      |       | 🚫     |
|                                                                                     | P3201-D30   | H                   | 2                        | 30                   | 5       | 10                   | 8                    | 🚫     | 🚫     |       |       |       |       | 🚫     | 🚫     |       |       |      |       | 🚫     |
| P3201-D32                                                                           | H           | 2                   | 32                       | 5                    | 10      | 8                    | 🚫                    | 🚫     |       |       |       |       | 🚫     | 🚫     |       |       |       |      | 🚫     |       |
|  | P3204-D08   | H                   | 2                        | 8                    | 2       | 4                    | 3                    | 🚫     |       | 🚫     | 🚫     |       |       | 🚫     |       |       |       | 🚫    | 🚫     | 🚫     |
|                                                                                     | P3204-D10   | H                   | 2                        | 10                   | 2,5     | 5                    | 4                    | 🚫     |       | 🚫     | 🚫     | 🚫     |       | 🚫     |       |       |       | 🚫    | 🚫     | 🚫     |
|                                                                                     | P3204-D12   | H                   | 2                        | 12                   | 2,5     | 6                    | 5                    | 🚫     |       | 🚫     | 🚫     | 🚫     |       | 🚫     |       |       |       | 🚫    | 🚫     | 🚫     |
|                                                                                     | P3204-D16   | H                   | 2                        | 16                   | 3       | 6                    | 5                    | 🚫     |       | 🚫     | 🚫     | 🚫     |       | 🚫     |       |       |       | 🚫    | 🚫     | 🚫     |
|                                                                                     | P3204-D20   | H                   | 2                        | 20                   | 3       | 6                    | 5                    | 🚫     |       | 🚫     | 🚫     | 🚫     |       | 🚫     |       |       |       | 🚫    | 🚫     | 🚫     |
|                                                                                     | P3204-D25   | H                   | 2                        | 25                   | 4       | 9                    | 6                    | 🚫     |       | 🚫     | 🚫     | 🚫     |       | 🚫     |       |       |       | 🚫    | 🚫     | 🚫     |
|                                                                                     | P3204-D30   | H                   | 2                        | 30                   | 5       | 10                   | 8                    | 🚫     |       | 🚫     | 🚫     | 🚫     |       | 🚫     |       |       |       | 🚫    | 🚫     | 🚫     |
|                                                                                     | P3204-D32   | H                   | 2                        | 32                   | 5       | 10                   | 8                    | 🚫     |       | 🚫     | 🚫     | 🚫     |       | 🚫     |       |       |       | 🚫    | 🚫     | 🚫     |

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