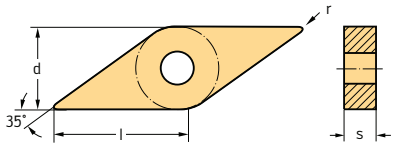
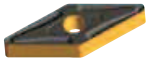
# Forme de base négative
# VNGG/VNMG/VNMA

## Tiger·tec® Silver




## Plaquettes amovibles

| | Désignation | r mm | f mm | ap mm | P HC WPP10S | P HC WPP20S | P HC WPP30S | P HC WMP20S | P HC WPP05 | P HC WPP10 | P HC WPP20 | P HC WPP30 | M HC WMP20S | M HC WSM10 | M HC WSM20 | M HC WSM30 | K HC WKK10S | K HC WKK20S | K HC WAK10 | K HC WAK20 | S HC WSM10 | S HC WSM20 | S HC WSM30 | HW WS10 |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | VNGG160404-NFT | 0,4 | 0,04 - 0,13 | 0,1 - 1,5 | | | | | | | | | | | | | | | | | | | | ● |
| | VNGG160408-NFT | 0,8 | 0,06 - 0,16 | 0,2 - 2,0 | | | | | | | | | | | | | | | | | | | | ● |
| | VNGG160412-NFT | 1,2 | 0,06 - 0,16 | 0,2 - 2,0 | | | | | | | | | | | | | | | | | | | | ● |
| | VNMG160404-NFT | 0,4 | 0,05 - 0,15 | 0,2 - 1,5 | | | | | | | | | | | ● | | | | | | | ● | | ● |
| | VNMG160408-NFT | 0,8 | 0,07 - 0,18 | 0,3 - 2,0 | | | | | | | | | | | ● | | | | | | | ● | | ● |
| | VNMG160404-FP5 | 0,4 | 0,04 - 0,22 | 0,1 - 1,5 | ● | ● | | | | | | | | | | | | | | | | | | |
| | VNMG160408-FP5 | 0,8 | 0,08 - 0,25 | 0,2 - 2,0 | ● | ● | | | | | | | | | | | | | | | | | | |
| | VNMG160404-NMS | 0,4 | 0,08 - 0,16 | 0,5 - 1,5 | | | | | | | | | | ● | ● | | | | | | ● | ● | | |
| | VNMG160408-NMS | 0,8 | 0,10 - 0,22 | 0,8 - 2,2 | | | | | | | | | | ● | ● | | | | | | ● | ● | | |
| | VNMG160404-MP3 | 0,4 | 0,08 - 0,22 | 0,3 - 2,2 | ● | ● | ● | | | | | | | | | | | | | | | | | |
| | VNMG160408-MP3 | 0,8 | 0,12 - 0,32 | 0,6 - 3,0 | ● | ● | ● | | | | | | | | | | | | | | | | | |
| | VNMG160412-MP3 | 1,2 | 0,16 - 0,35 | 0,8 - 3,2 | ● | ● | ● | | | | | | | | | | | | | | | | | |
| | VNMG160404-NM4 | 0,4 | 0,10 - 0,18 | 0,5 - 2,0 | | | | ● | ● | ● | ● | ● | ● | ● | ● | ● | | | | | ● | ● | ● | |
| | VNMG160408-NM4 | 0,8 | 0,15 - 0,25 | 0,8 - 3,0 | | | | ● | ● | ● | ● | ● | ● | ● | ● | ● | | | | | ● | ● | ● | |
| | VNMG160412-NM4 | 1,2 | 0,20 - 0,40 | 0,8 - 4,0 | | | | | | ● | ● | | | | | | | | | | | | | |
| | VNMG160404-MK5 | 0,4 | 0,16 - 0,25 | 0,6 - 4,0 | | | | | | | | | | | | | ● | ● | | | | | | |
| | VNMG160408-MK5 | 0,8 | 0,18 - 0,35 | 0,8 - 4,0 | | | | | | | | | | | | | ● | ● | | | | | | |
| | VNMG160412-MK5 | 1,2 | 0,20 - 0,35 | 1,0 - 4,0 | | | | | | | | | | | | | ● | ● | | | | | | |
|  | VNMG160404-NM5 | 0,4 | 0,16 - 0,25 | 0,6 - 4,0 | | | | | | | | | | | | | | | ● | ● | | | | |
| | VNMG160408-NM5 | 0,8 | 0,18 - 0,35 | 0,8 - 4,0 | | | | | | | | | | | | | | | ● | ● | | | | |
| | VNMG160412-NM5 | 1,2 | 0,20 - 0,40 | 1,0 - 4,0 | | | | | | | | | | | | | | | ● | ● | | | | |
| | VNMA160404-RK5 | 0,4 | 0,16 - 0,25 | 0,6 - 4,0 | | | | | | | | | | | | | ● | ● | | | | | | |
| | VNMA160408-RK5 | 0,8 | 0,18 - 0,35 | 0,8 - 4,0 | | | | | | | | | | | | | ● | ● | | | | | | |
| | VNMA160412-RK5 | 1,2 | 0,20 - 0,40 | 1,0 - 4,0 | | | | | | | | | | | | | ● | ● | | | | | | |
| | VNMA160404 | 0,4 | 0,16 - 0,25 | 0,6 - 4,0 | | | | | | | | | | | | | | | ● | ● | | | | |
| | VNMA160408 | 0,8 | 0,18 - 0,35 | 0,8 - 4,0 | | | | | | | | | | | | | | | ● | ● | | | | |
| | VNMA160412 | 1,2 | 0,20 - 0,40 | 1,0 - 4,0 | | | | | | | | | | | | | | | ● | ● | | | | |

Dimensions, voir Codes de désignation selon ISO 1832 à partir de la page A-4.
Etats de surface réalisables et informations techniques, voir page A 298 dans le catalogue général Walter 2012.

HC = carbure revêtu
HW = carbure non revêtu

A-120

● nouveautés au sein de la gamme