

# Frézy pro drážky per – krátké, nesouměrné, dvouzubé

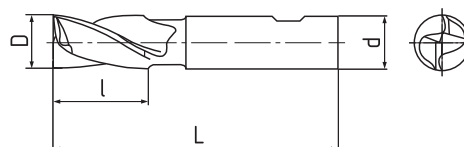
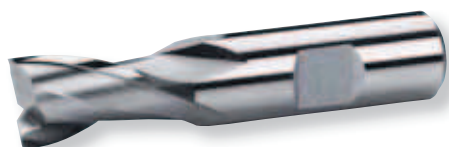
Slot drills – short, centre cutting, 2 – fluted

Langlochfräser – Kurz, mit zentrumschnitt, zweischneider

Фрезы шпоночные – короткие, несимметричные, двузубые

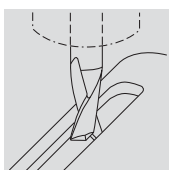


2204
DIN 1835A
DIN 1835B
DIN 327
typ N
 $\lambda=25^\circ$   
 $\gamma=12^\circ$ 
HSS Co8
z=2



## Použití / Usage / Applikation / Употребление

- 1 2 3 4 5 6 7 8 9 10 11 12 13



D e 8	l	L	d h 6	CODE	CODE
1	2,5	47	6	–	220418.010
1,5	3	47	6	220408.015	220418.015
2	4	48	6	220408.020	220418.020
2,5	5	49	6	220408.025	220418.025
3	5	49	6	220408.030	220418.030
3,5	6	50	6	220408.035	220418.035
4	7	51	6	220408.040	220418.040
4,5	7	51	6	220408.045	220418.045
4,8	8	52	6	–	220418.048
5	8	52	6	220408.050	220418.050
5,5	8	52	6	220408.055	220418.055
5,75	8	52	6	–	220418.0575
6	8	52	6	220408.060	220418.060
6,5	10	60	10	220408.065	220418.065
7	10	60	10	220408.070	220418.070
7,5	10	60	10	220408.075	220418.075
7,75	11	61	10	–	220418.0775
8	11	61	10	220408.080	220418.080
8,5	11	61	10	220408.085	220418.085
9	11	61	10	220408.090	220418.090
9,5	11	61	10	220408.095	220418.095
9,7	13	63	10	–	220418.097
10	13	63	10	220408.100	220418.100
10,5	13	70	12	220408.105	220418.105
11	13	70	12	220408.110	220418.110
11,5	13	70	12	220408.115	220418.115
11,7	13	70	12	–	220418.117

D e 8	l	L	d h 6	CODE	CODE
12	16	73	12	220408.120	220418.120
13	16	73	12	220408.130	220418.130
14	16	73	12	220408.140	220418.140
15	16	73	12	220408.150	220418.150
16	19	79	16	220408.160	220418.160
17	19	79	16	220408.170	220418.170
18	19	79	16	220408.180	220418.180
19	19	79	16	220408.190	220418.190
20	22	88	20	220408.200	220418.200
22	22	88	20	220408.220	220418.220
24	26	102	25	–	220418.240
25	26	102	25	220408.250	220418.250
25	26	96*	20*	220408.25020	220418.25020
26	26	102	25	–	220418.260
28	26	102	25	220408.280	220418.280
28	26	96*	20*	220408.28020	220418.28020
30	26	102	25	220408.300	220418.300
32	32	112	32	–	220418.320
36	32	112	32	–	220418.360
40	38	118*	32*	–	220418.40032

\* / ≠ DIN 327